

WHAT IS CLAIMED IS:

1. A fluorocopolymer which comprises (a) polymerized units based on tetrafluoroethylene and/or chlorotrifluoroethylene, (b) polymerized units based on a fluorinated monomer (excluding tetrafluoroethylene and chlorotrifluoroethylene) and (c) polymerized units based on at least one member selected from the group consisting of itaconic acid, itaconic anhydride, citraconic acid and citraconic anhydride, wherein (a) is from 50 to 99.8 mol%, (b) is from 0.1 to 49.99 mol%, and (c) is from 0.01 to 5 mol%, based on ((a)+(b)+(c)), and which has a volume flow rate of from 0.1 to 1000 mm³/sec.
2. The fluorocopolymer according to Claim 1, which further contains (d) polymerized units based on a non-fluorinated monomer, wherein the molar ratio of ((a)+(b)+(c))/(d) is from 100/5 to 100/90.
3. An article which comprises a substrate and a layer of the fluorocopolymer as defined in Claim 1 formed on the surface of the substrate.
4. The article according to Claim 3, which is a laminate wherein said layer of the fluorocopolymer and a layer of a synthetic resin other than said fluorocopolymer are directly laminated.
5. A laminate which comprises a layer of the fluorocopolymer as defined in Claim 1 and a layer of a polyamide directly laminated thereon.
6. The fluorocopolymer according to Claim 1, wherein the

fluorinated monomer is at least one member selected from the group consisting of vinylidene fluoride,

hexafluoroethylene, $\text{CF}_2=\text{CFOR}^1$ (wherein R^1 is a C_{1-10} perfluoroalkyl group which may contain an oxygen atom)

5 and $\text{CH}_2=\text{CX}^3(\text{CF}_2)_Q\text{X}^4$ (wherein X^3 is a hydrogen atom or a fluorine atom, Q is an integer of from 2 to 10, and X^4 is a hydrogen atom or a fluorine atom).

7. The fluorocopolymer according to Claim 6, wherein said $\text{CF}_2=\text{CFOR}^1$ is $\text{CF}_2=\text{CFOCF}_2\text{CF}_2\text{CF}_3$.

10 8. The fluorocopolymer according to Claim 6, wherein said $\text{CH}_2=\text{CX}^3(\text{CF}_2)_Q\text{X}^4$ is $\text{CH}_2=\text{CH}(\text{CF}_2)_2\text{F}$ or $\text{CH}_2=\text{CH}(\text{CF}_2)_4\text{F}$.

9. The fluorocopolymer according to Claim 2, wherein the non-fluorinated monomer is ethylene.

10. The fluorocopolymer according to Claim 1, wherein (a)
15 is from 50 to 98 mol%, (b) is from 1 to 49.9 mol%, and (c) is from 0.1 to 2 mol%.

11. The fluorocopolymer according to Claim 2, wherein the molar ratio of $((a)+(b)+(c))/(d)$ is from 100/10 to 100/65.